

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and sole inventor of the subject matter which is claimed in an application entitled "LEVEL CONTROL SYSTEM FOR SHEET CASTING PROCESS"

the specification of which X is attached hereto. ____ was filed on
_____ and assigned Application Serial No. _____ and
was amended on _____.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose to the Patent Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code §119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

			Priority claimed	
Not applicable				
(Number)	(Country)	(Date filed)	Yes	No

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

And I hereby appoint:

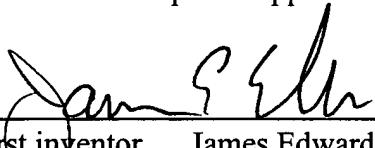
William C. Cahill, Reg. No. 19,742; C. Robert von Hellens, Reg. No. 25,714;
Charles R. Hoffman, Reg. No. 26,556; Marvin A. Glazer, Reg. No. 28,801; and
Thomas G. Watkins III, Reg. No. 27,964;

my attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

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Wherefore I request that Letters Patent be granted to me for the invention or discovery described and claimed in the above-identified patent application.

Inventor's signature  Date 11/6/01
Full name of sole or first inventor James Edward Ellis
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